



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5558-3**Job Sheet 193155****Part No:** D5558-3**Job Qty:** 3 pcs**Part Name:** Clamp, Instrument Mounting**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/9/19**Job Tracking No:****Due Date:** 4/17/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** TBD IPP REV:A 17.10.19 NEW ISSUE DD VERF:DP**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	APR 09 2019	4/17/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs		4/17/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

**Container No:** S172508**Part:** D5558-3**Job No:** 193155**Serial No/Batch:** S172508**Revision:** A**Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/15/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	3 pcs	4/17/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	3 pcs	4/17/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	3 pcs	4/17/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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PC ST176

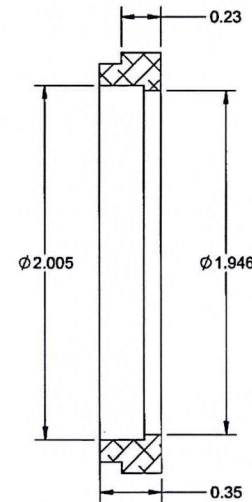
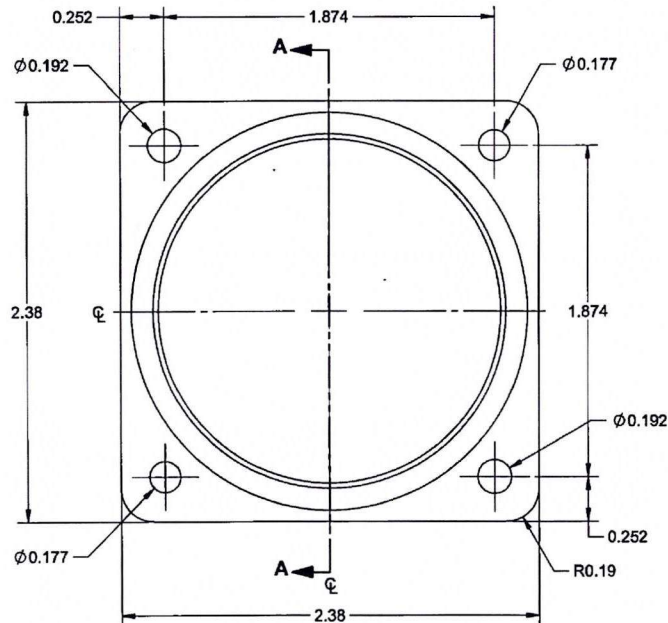
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Part Op **100** - (Purchasing) Issue P/O: _____ Purchase Part Number: 47500-001 Supplier: CLAMP, INSTRUMENT
 Descriptions: MOUNTING Certificate of conformity is required
110 - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

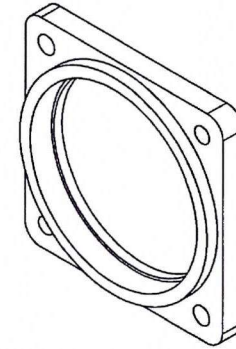
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
47500-001	Clamp, Instrument Mounting	3 Ea (1 ea)	100-Purchasing	5172 489
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	47500-001	3	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



SECTION A-A



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	WEIGHT
D5558-1	INSTRUMENT BEZEL MOUNT ADAPTER	DIAMOND J, INC	48000-051	0.07 lbs

NOTES:

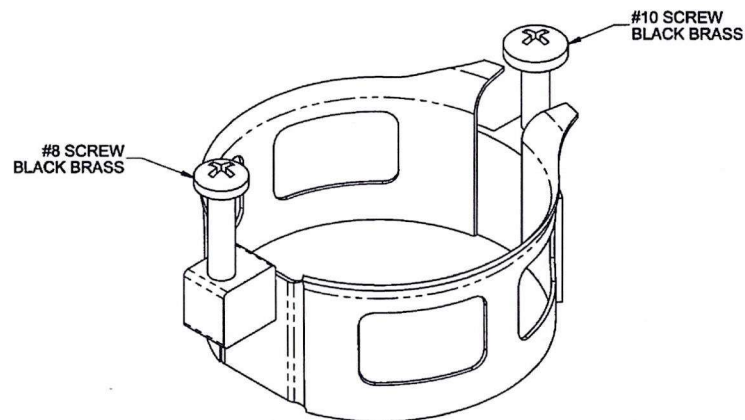
- 1) MATERIAL: ALUMINUM
- 2) FINISH: BLACK
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5558-X" PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

RELEASED
2017-10-06
ECN 17-087

APPROVED

A NEW ISSUE		WK	17.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5558	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	INSTRUMENT ADAPTER	NTS
DATE	17.08.09	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	WEIGHT
D5558-3	CLAMP, INSTRUMENT MOUNTING	DIAMOND J, INC	47500-001	0.03 lbs

NOTES:

- 1) MATERIAL: ALUMINUM
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5558-X" PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5558	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	D9	INSTRUMENT ADAPTER	NTS
DATE	17.08.09	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043143



Supplier: DIA003-VU
Diamond J Inc.
P.O. Box 9526
Wichita, KS 67277 USA
Phone: 316-264-0600
Fax: 316-264-0060

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043143

PO Date: 4/9/19

Due Date: 4/24/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 10 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193155	47500-001			Clamp, Instrument Mounting AS PER DWG D5558 REV. A	Firmed -		4/24/19	3 Ea	0 Ea	3 Ea	\$175.00/Ea	\$525.00
												Grand Total:	\$525.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Diamond J, Inc.

2020 West Harry, PO Box 9526, Wichita, Kansas 67277
Telephone (316) 264-0600 Fax (316) 264-0060

BILL TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CANADA K6A 1K7
6136239577

PACKING LIST: 28398
CUSTOMER SHIP TO:
SAME

Customer P.O. PO043143/	Shop Order 16808	Shipped Via FEDX INT GRD 151793240	Invoice/Ship Date 04/11/2019
Harmonized Tarriff Classification:		Country of origin USA	
Order Date 04/09/2019	Terms Net 30	Buyer 613 632 9577 C LAVOIE	F.O.B. Wichita, Kansas

ITEM	ORDER	SHIP	BAL	PART NUMBER/DESCRIPTION/WEIGHT
1				HARMONIZED TARIFF CLASS 8803300010
2	3.00	3.00	.00	47500-001 CLAMP, INSTRUMENT MOUNTING

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CERTIFICATE OF COMPLIANCE

It is hereby certified that all materials in the above shipment in the quantities as called for on the above contractor's purchase order are in conformance with the requirements, specifications, and drawings applicable to that order.

BY Tamela Bay
DIAMOND J QUALITY ASSURANCE

DATE 4-11-19